**Mine dump truck BELAZ-7513B**

of payload capacity 130-136 tonnes (143-150 short tons)

It's designed for transportation of rock mass in difficult mining and technical conditions of deep mines, at mineral deposit open pits on technological roads under various climatic operating conditions (at ambient temperature from -50 to +50 °C).

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**Engine**

Model: MTU DD 12V4000
Four-cycle turbocharged and intercooled direct diesel engine with V-type cylinders arrangement and electronic control system. The engine meets Tier2 toxic substances emission requirements.

<table>
<thead>
<tr>
<th>Rated power @ 1900 rpm, kW (hp)</th>
<th>1193(1600)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Maximum torque @ 1900 rpm, N.m</td>
<td>7612</td>
</tr>
<tr>
<td>Number of cylinders</td>
<td>12</td>
</tr>
<tr>
<td>Cylinders displacement, l</td>
<td>488</td>
</tr>
<tr>
<td>Cylinder diameter, mm</td>
<td>165</td>
</tr>
<tr>
<td>Piston stroke, mm</td>
<td>190</td>
</tr>
<tr>
<td>Specific fuel consumption at rated power, g/kW hr</td>
<td>201</td>
</tr>
<tr>
<td>Air cleaning is performed by three-stage filters with dry-type elements. Engine exhaust expulsion is performed through two exhaust manifolds and body. Circulating lubrication system is pressurized and designed with &quot;wet&quot; sump. Double-loop fluid cooling system with forced circulation. Fluid preheating system. Pneumatic starter starting system. Electric equipment system voltage, V</td>
<td></td>
</tr>
</tbody>
</table>

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**Suspension**

Suspension is conventional for front and rear wheels. Cylinders are pneumohydraulic (nitrogen and oil). Two cylinders are on the front axle and two cylinders are on the rear axle. Cylinder piston stroke, mm

- front 320
- rear 290

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**Steering**

Hydrostatic steering with fluid amplifier and drive from variable-flow pump. The steering consists of pump-dosing unit, two double-action hydraulic cylinders and trapezium. Pneumatic-hydraulic accumulator emergency drive.

- Steering angle, degree 42
- Turning radius, m 13
- Overall turning diameter, m 28

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**Brakes**

Service brakes are dry disk brakes with hydraulic actuator separated for front and rear wheels.

Parking brake consists of permanently closed dry disk brakes on traction motor shafts with spring actuator and hydraulic control.

Auxiliary brake is electrodynamic braking by traction motors with forced air cooling of brake resistors (17EM137).

Emergency brake uses parking brake and operable circuit of wheel brakes.

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**Hydraulic drive**

Hydraulic system is combined for body dumping gear, steering, actuator of brakes. The system consists of oil tank, variable-capacity axial-piston pump with cardan drive from traction alternator shaft, fluid distribution equipment on the basis of three-position spool hydraulic distributor with safety valves and high-pressure hoses.

Electrohydraulic control. Diagnostic socket is provided. The system meets EH474-1, EH474-6 and EH853 safety requirements. Two three-stage hydraulic cylinders with final stage of double action. Automatic lowering at start of motion and limitation of maximum body lifting angle.

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<table>
<thead>
<tr>
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<tbody>
<tr>
<td>Body lifting time, s</td>
<td>20</td>
</tr>
<tr>
<td>Body lowering time, s</td>
<td>18</td>
</tr>
</tbody>
</table>

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**Electric drive**

AC KTE-136 drive with traction alternator, two traction motors, motorized wheels differential-type double-row planetary reduction units, control cabinet and dynamic braking unit, adjustment units and control devices.

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
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</thead>
<tbody>
<tr>
<td>Control cabinet</td>
<td>ShU-136</td>
</tr>
<tr>
<td>Traction alternator</td>
<td>GST-800</td>
</tr>
<tr>
<td>Traction motor</td>
<td>TAD-5</td>
</tr>
</tbody>
</table>

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
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<tbody>
<tr>
<td>Transmission ratio</td>
<td>30:36</td>
</tr>
<tr>
<td>Maximum travel speed, km/h</td>
<td>64</td>
</tr>
</tbody>
</table>
**Body**

Welded bucket-type body with rops, engine exhaust heating, device for mechanical fixing in raised position, rock-fenders and rock-ejectors.

Body capacity, m³:

<table>
<thead>
<tr>
<th>Struck</th>
<th>Heaped 2:1</th>
<th>45.5</th>
<th>71.2 (standard)</th>
</tr>
</thead>
<tbody>
<tr>
<td>50.1</td>
<td>75.5 (option)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>55.0</td>
<td>80.0 (option)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>59.6</td>
<td>84.0 (option)</td>
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</tbody>
</table>

**Frame**

Frame is welded of high-strength low-alloy steel and equipped with box-section variable-height side-members interconnected by cross-members.

**Tires**

Tubeless air tires with quarry tread pattern.

- Tire designation: 33.00-51; 33.00R51
- Inflation pressure, MPa: 0.62; 0.7
- Rim designation: 24.00-51/5.0

**Cab**

Two-man cab with air-sprung adjustable driver seat, ROPS safety system. The cab meets requirements of standards that specify permissible levels of in-cab noise, vibration, content of hazardous substances and dust. In-cab noise level is not more than 80 dB(A). Local vibration level is not more than 126 dB(A). Overall vibration level is not more than 115 dB(A).

**Special equipment**

- Fire-fighting system (standard)
- Heating and conditioning unit (standard)
- Starting preheater (standard)
- Automatic lubrication system (optional)
- Loading control system (optional)
- Telemetering tire-pressure monitoring system (optional)
- Body floor lining (optional)
- Attention device of approach to high-voltage line (optional)
- Air purification system (optional)

**Weight**

Maximum payload capacity of the dump truck equipped with:

- diagonal tires 33.00-51, kg: 128600
- radial tires 33.00R51, kg: 134600
- Operating weight, kg: 108500
- Gross weight of the dump truck equipped with:
  - diagonal tires 33.00-51, kg: 237100
  - radial tires 33.00R51, kg: 243100

- Dump truck weight distribution on axles, %:
  - unladen: 50.9
  - laden: 49.1

**Capacities, l**

- Fuel tank: 1900
- Engine cooling system: 410
- Engine lubrication system: 195
- Oil tank: 490
- Reduction units of motorized wheels: 92 (46x2)
- Suspension cylinders:
  - front: 33,8 (16.9x2)
  - rear: 57,4 (28.7x2)

**Propulsion and Retarding**

*Overall dimensions are specified for dump truck with standard options*